



Wescott Whitley
Waste Coordinator
Billings Refinery

Phillips 66
P.O. Box 30198
Billings, MT 59107-0198
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CERTIFIED NO. 7013 2250 0000 9722 6314

February 20, 2015

U.S. Environmental Protection Agency
Office of Federal Activities
International Compliance Assurance Division (2254A)
1200 Pennsylvania Avenue, N.W.
Washington, DC 20460

RE: Phillips 66 Company, Billings Refinery, Annual Export Report for 2014

Dear International Compliance Assurance Division,

Enclosed with this letter is the required U.S. Annual Export Report for hazardous waste exported in 2014.

Please contact me should you have any questions regarding this report.

Sincerely,

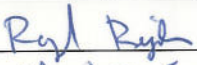
Wescott Whitley

1 enclosure

cc: Denise Kirkpatrick
Montana Dept. of Environmental Quality
Hazardous Waste Program
P.O. Box 200901
Helena, MT 59620-0901

received
5011 3/3/2015

U.S. E.P.A. Annual Export Report per 40 CFR 262.56

Calendar Year:	2014
Exporter:	
EPA Identification Number	MTD006229405
Name	Phillips 66 Billings Refinery
Site Address	401 South 23 rd Street
	Billings, MT 59101
Mailing Address	P.O. Box 30198
	Billings, MT 59107-0198
Consignee:	
Name	Envirogreen Technologies Ltd
Site Address	LELA Lot 401, Similco Mine Site
	Princeton, B.C. VOX1W0, Canada
Primary Transporter:	
US EPA Identification Number	CAT000624247
Name	MP Environmental Inc.
Hazardous Waste (HW) Shipped:	
Description	Petroleum refinery primary oil/water/solids separation sludge
EPA HW Number(s)	F037
DOT Hazard Class	Class 9, UN3077, PG III
Total Amount Shipped	389,381
Number of Shipments	18
Waste Minimization Efforts	When feasible, recovery of oil-bearing hazardous secondary materials in a refinery process.
Certification:	
Name	Raymond Rigdon
Title	Refinery Manager
Signature	
Date	2/20/2015

I certify under penalty of law that I have personally examined and am familiar with the information submitted in this and all attached documents, and that based on my inquiry of those individuals immediately responsible for obtaining the information, I believe that the submitted information is true, accurate, and complete. I am aware that there are significant penalties for submitting false information including the possibility of fine and imprisonment.

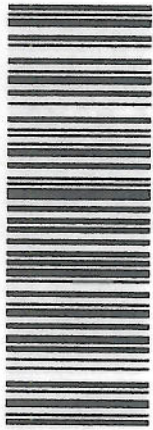
Mail to: Office of Enforcement and Compliance Assurance, Office of Federal Activities, International Compliance Assurance Division (2254A), Environmental Protection Agency, 1200 Pennsylvania Ave., NW., Washington, DC 20460

cc: Montana Dept. of Environmental Quality, Hazardous Waste Program, PO Box 200901, Helena, Montana 59620-0901 when submitting Annual Generator Report



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Sherry O'Neil

Office of Enforcement and Compliance
Assurance, Office of Federal Activities,
International Compliance Assurance Division
(2254A), E.P.A.
1200 Pennsylvania Ave., NW.,
Washington, DC 20460

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REQUESTED

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Certified

City/State